

# Heat Transfer Vinyl -- Luminous

## SPECIFICATIONS

Composition	Thickness	Adhesive	Certifications
Luminous	0.08~0.1mm	YES	

## APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
Nylon,polyester, treated fabrics,Leather	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	45°	210~270gf	100~300mm/sec	15s	160°C	Medium	Warm/Hot

### TRANSFER PROCESS :

- Mirror cut the design
- Weed excess material
- Place the design on the garment
- Heat apply at the conditions shown above
- Peel carrier warm/cold

### PRODUCT HIGHLIGHTS :

- Applicable on difficult fabrics (nylon, TNT, leather)
- Wide range of colors

**NOTE:** We highly recommend to perform a test before launching a production

## CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Uo to 40°C, inside-out	No	Yes (synthetic cycle)	Yes	1~2 year	Between 18°C and 26°C	Away from sunlight and dust	Roll:Vertical Sheet:Level

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

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