

# Heat Transfer Vinyl -- Flock

## **SPECIFICATIONS**

Composition	≑ Thickness	<b>♀</b> Adhesive	Certifications
Flock	0.55 <sup>~</sup> 0.70mm	No	To Septiment of the sep

## APPLICATION INSTRUCTIONS

⊘ Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
Nylon,polyester, treated fabrics,leather	Blade	<u></u> Pressure	» Speed	Time	Temperature	<b>'</b> ← Pressure	<b>●</b> Peel
	60°	240~300gf	100~300mm/sec	15s	160℃	Medium	Hot/Warm

#### TRANSFER PROCESS :

- · Mirror cut the design
- Weed excess material
- · Place the design on the garment
- Heat apply at the conditions shown above
- Peel carrier hot/warm

## PRODUCT HIGHLIGHTS :

- Applicable on difficult fabrics (nylon, TNT, leather)
- Wide range of colors

## $oldsymbol{arGamma}$ NOTE: We highly recommend to perform a test before launching a production

## CARE AND WASHING RECOMMENDATIONS

<b>W</b> Washing	# Ironing	Tumble dry	Ory cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	<b>∮</b> Position
Uo to 40°C, inside-out	No	Yes (synthetic cycle)	Yes	1~2 year	Between 18°C and 26°C	Away from sunlight and dust	Roll:Vertical Sheet:Level

- → Wait 24 hours after the application before the first wash
- → Respect the textile recommendations
- → Do not bleach or use aggressive chemical agents

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